

## Sutper®TPV V2010004

## **Product Description**

This product is a type of thermoplastic elastomer (TPE), specifically a softer, and versatile Thermoplastic Vulcanizates (TPV) material. It offers excellent physical and mechanical properties, along with superior chemical resistance and elasticity, it is a polyolefin elastomer that can be fully recycled and reused during production.

Specifications			
Applications	•Injection Molding Grade, 65A Temperature and Flexure Resistant Products		
Environmental	•RoHS compliant		
Appearance	•Beige		
Form	•Granules		
Molding method	<ul> <li>Injection Molding</li> </ul>		
Availability	•Europe		
	•North America		
	•Asia		
	•Africa & Middle East		
Physical Properties	<b>Typical Value</b>	Unit	<b>Test Method</b>
Density	0.96	g/cm <sup>3</sup>	ASTM D792
Melt Flow Index (230°C*5kg)	19	g/10min	ASTM D1238
Hardness	<b>Typical Value</b>	Unit	<b>Test Method</b>
Shore A,10sec,23°C	67	А	ASTM D2240
Mechanical Properties	<b>Typical Value</b>	Unit	<b>Test Method</b>
100% Tensile Strength - Vertical Flow (23°C)	2.3	Mpa	ASTM D412
Tensile Strength - Vertical Flow (23°C)	7.6	Мра	ASTM D412
Break Elongation-Vertical Flow23°C	550	%	ASTM D412
Tear Strength -Vertical Flow 23°C Die C	21	KN/m	ASTM D624

## **Additional Information**

- 1. TPV is incompatible with materials such as PVC, so equipment must be cleaned.
- 2. The above test data were obtained using fan gate injection molded specimens with dimensions of 110 mm × 80 mm × 2 mm. The tensile strength, elongation at break, and stress at a given elongation were tested perpendicular to the flow direction, while tear strength was tested along the flow direction.
- 3. The compression rate for compression set is 25%.
- 4. The properties listed are typical and should not be considered technical specifications or part of an agreement.
- 5. The user should be aware that Sutper needs to confirm all final details before taking any action based on the information and recommendations in this document.