

# Sutper®TPE R2010004

## Product Description

A soft, colorable SBS-based thermoplastic elastomer (TPE) compound. The product has uniform particle size and is free of impurities, offering excellent physical properties and chemical resistance.

## Specifications

Applications	•single-component injection molding overmolding with PP
Environmental	•RoHS compliant
Appearance	•natural color
Form	•Granules
Molding method	•Injection molding
Availability	•Europe •North America •Asia •Africa & Middle East

Physical Properties	Typical Value	Unit	Test Method
Density	0.99	g/cm <sup>3</sup>	ASTM D792
Melt Flow Index (190°C*2.16kg)	69	g/10min	ASTM D1238

Hardness	Typical Value	Unit	Test Method
Shore A,10sec,23°C	52	A	ASTM D2240

Mechanical Properties	Typical Value	Unit	Test Method
100% Tensile Strength - vertical flow (23°C)	0.8	Mpa	ASTM D412
Tensile Strength - Vertical Flow (23°C)	1	Mpa	ASTM D412
Break Elongation-Vertical Flow23°C	300	%	ASTM D412
Tear Strength -Vertical Flow 23°C Die C	13	KN/m	ASTM D624

## Additional Information

- The above test data were obtained using fan gate injection molded specimens with dimensions of 110 mm × 80 mm × 2 mm. The tensile strength, elongation at break, and stress at a given elongation were tested perpendicular to the flow direction, while tear strength was tested along the flow direction.
- The properties listed are typical and should not be considered technical specifications or part of an agreement.
- The user should be aware that Sutper needs to confirm all final details before taking any action based on the information and recommendations in this document.