

## Sutper®TPE X2010003

## **Product Description**

This product is a type of thermoplastic elastomer (TPE), specifically designed for high-rebound, soft shoe materials. It features excellent physical and mechanical properties, superior chemical resistance, and elasticity, making it ideal for use in the composite footwear industry.

Specifications			
Applications	•Slipper/midsole stiffness adjustment (1:1.5)		
Environmental	•RoHS compliant		
Appearance	•Translucent		
Form	•Granules		
Molding method	•Injection molding		
Availability	•Europe		
	•North America		
	•Asia		
	•Africa & Middle East		

Physical Properties	Typical Value	Unit	<b>Test Method</b>
Density	0.88	g/cm <sup>3</sup>	ASTM D792
Melt Flow Index (190°C*10kg)	5	g/10min	ASTM D1238
Hardness	Typical Value	Unit	<b>Test Method</b>
Shore A,1sec,23°C	15	A	ASTM D2240
<b>Mechanical Properties</b>	<b>Typical Value</b>	Unit	<b>Test Method</b>
100% Tensile Strength - vertical flow (23°C)	0.3	Mpa	ASTM D412
Tensile Strength - Vertical Flow (23°C)	2	Мра	ASTM D412
Break Elongation-Vertical Flow23°C	500	%	ASTM D412
Tear Strength -Vertical Flow 23°C Die C	10	KN/m	ASTM D624

## **Additional Information**

- 1. The above test data were obtained using fan gate injection molded specimens with dimensions of  $110 \text{ mm} \times 80 \text{ mm} \times 2 \text{ mm}$ . The tensile strength, elongation at break, and stress at a given elongation were tested perpendicular to the flow direction, while tear strength was tested along the flow direction.
- 2. The compression rate for compression set is 25%.
- 3. The properties listed are typical and should not be considered technical specifications or part of an agreement.
- 4. The user should be aware that Sutper needs to confirm all final details before taking any action based on the information and recommendations in this document.

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